



DUXSON GLOSS ENAMEL
Exterior – Interior. All surfaces.

DESCRIPTION

Duxson **Gloss Enamel** is a premium quality, hard-wearing, durable, high gloss enamel. It is recommended for all exterior and interior surfaces, including furniture and children’s toys, where a tough barrier is required. For extra toughness, Duxson **High-Wear Additive** may be added prior to painting.

SURFACE PREPARATION

Remove dust, dirt and grease with Duxson **Sugar Soap**, mould with Duxson **Mould Wash**, then rinse with clean water and allow to dry before proceeding. Fill holes and cracks with suitable filler and sand lightly. Spot prime interior repairs with Duxson **Undercoat**. Use Duxson **Oil Wood Primer** on exterior timber.

Loose flaking paint must be scraped or sanded off to ensure a firm surface. Glossy surfaces must be sanded to a dull finish. Both of these should then be sealed with Duxson **Undercoat**.

When painting bare paper covered plasterboard or Hard Set Plaster, it is necessary to apply 1 coat of Duxson **Acrylic Sealer Undercoat**. When painting interior brick, cement render, stone or fibre cement, seal with Duxson **Acrylic Sealer Undercoat** prior to application of Duxson™ **Gloss Enamel**.

Exterior bare timber should be primed with Duxson **Oil Wood Primer** and undercoated with Duxson **Undercoat**. Interior bare timber should be undercoated with Duxson **Undercoat**, prior to application of Duxson **Gloss Enamel**.

Metal surfaces must be free of rust and corrosion and primed with Duxson **Metal Primer**.

New galvanised iron should be cleaned with Duxson **Wax & Grease Remover** and primed with

Duxson™ **Galvanised Iron Primer**.

APPLICATION

Stir well with a flat bladed or other suitable paint stirrer.

Duxson **Gloss Enamel** is best applied by brush but can also be sprayed.

THINNING & CLEAN UP

Duxson **Gloss Enamel** is supplied ready to brush and thinning is not recommended. Up to 100 ml Mineral Turps per litre of paint can be added to ease spray application.

Clean up all equipment with mineral turpentine. Clean up drips and splashes before they dry and harden using a rag moistened with mineral turpentine.

COVERAGE

Spread rate approximately 14 to 16 sq. metres per litre per coat.

Most projects will require two coats.

DRYING



Applied at 25 °C and 50% relative humidity, paint will be touch dry in approximately 6 hours. Re-coat after 24 hours. In colder or humid conditions, expect longer drying times.

COLOURS

Duxson **Gloss Enamel** is available in a wide range of colours.

CAUTIONS

Ensure plenty of fresh air. Only paint in well ventilated areas. Keep out of the reach of children. Ensure all sources of ignition such as pilot lights and other naked flames are extinguished before starting to paint. Do not smoke while painting. Replace lid securely after painting. Store can upside down in a cool dry place.

	Pack size: 10 Litre, 4 Litre, 2 Litre, 1 Litre, 500 ml, 250 ml.				 Quality System Quality Endorsed Company ISO 9001:2008 Melbourne, Australia
	COVER	CLEAN UP	DRY TIME	RECOAT	
	14 -16 sq. mt/Lt.	Mineral Turpentine	6 hours @ 20°C	24 hours @ 20°C	
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