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This revision issued: February, 2008

Section 1 - Identification of Chemical Product and Company

AUSTRALIA: NEW ZEALAND

Emergency Response: 1800 625 526 Emergency Response: 0800 500 288

IMCD Australia Limited ABN 44 000 005 578 IMCD New Zealand Limited

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An electronic version of this MSDS is available at www.imcdgroup.com

4C Carr Road

Substance: Aliphatic glycol or polyol.

Trade Name: Propylene Glycol

MSDS Code: 4006854

Product Use: Raw material for polyester resins, paints, anti-freeze and coolants.

Creation Date: November, 2007
Revision Date: February, 2008
Based on suppliers MSDS dated 16 March 2006

It is the user's responsibility to determine the suitability of this product for their applications and their methods of use.

Section 2 - Hazards Identification

Statement of Hazardous Nature.

This product is classified as: Not classified as hazardous according to the criteria of ASCC.

Not a Dangerous Good according to the Australian Dangerous Goods (ADG) Code.

Risk Phrases: Not Hazardous - No criteria found. **Safety Phrases:** S25. Avoid contact with eyes. **SUSDP Classification:** None allocated.

ADG Classification: None allocated. Not a Dangerous Good under the ADG Code.

UN Number: None allocated

Emergency Overview

Physical Description & colour: Clear, colourless liquid.

Odour: No odour.

Major Health Hazards: no significant risk factors have been found for this product.

Potential Health Effects

Inhalation:

Short term exposure: Available data indicates that this product is not harmful. In addition product is unlikely to cause any discomfort or irritation.

Long Term exposure: No data for health effects associated with long term inhalation.

Skin Contact:

Short term exposure: Available data indicates that this product is not harmful. It should present no hazards in normal use. In addition product is unlikely to cause any discomfort in normal use.

Long Term exposure: No data for health effects associated with long term skin exposure.

Eye Contact:

Short term exposure: This product may be mildly irritating to eyes, but is unlikely to cause anything more than mild discomfort which should disappear once product is removed.

Long Term exposure: No data for health effects associated with long term eye exposure.

Ingestion:

Short term exposure: Significant oral exposure is considered to be unlikely. However, this product may be mildly irritating to mucous membranes but is unlikely to cause anything more than mild transient discomfort.

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Poisons Information Centre: 13 1126 from anywhere in Australia, (0800 764 766 in New Zealand)



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Long Term exposure: No data for health effects associated with long term ingestion.

Carcinogen Status:

ASCC: No significant ingredient is classified as carcinogenic by ASCC. **NTP:** No significant ingredient is classified as carcinogenic by NTP. **IARC:** No significant ingredient is classified as carcinogenic by IARC.

Section 3 - Composition/Information on Ingredients

Ingredients	CAS No	Conc,%	TWA (mg/m³)	STEL (mg/m³)
Propylene glycol	57-55-6	pure *	474	not set

^{*} Commercially pure. May include small quantities of materials due to manufacturing or reaction processes.

This is a commercial product whose exact ratio of components may vary slightly. Minor quantities of other non hazardous ingredients are also possible.

The ASCC TWA exposure value is the average airborne concentration of a particular substance when calculated over a normal 8 hour working day for a 5 day working week. The STEL (Short Term Exposure Limit) is an exposure value that may be equalled (but should not be exceeded) for no longer than 15 minutes and should not be repeated more than 4 times per day. There should be at least 60 minutes between successive exposures at the STEL. The term "peak "is used when the TWA limit, because of the rapid action of the substance, should never be exceeded, even briefly.

Section 4 - First Aid Measures

General Information:

You should call The Poisons Information Centre if you feel that you may have been poisoned, burned or irritated by this product. The number is 13 1126 from anywhere in Australia (0800 764 766 in New Zealand) and is available at all times. Have this MSDS with you when you call.

Inhalation: First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor. **Skin Contact:** Gently blot away excess liquid. Irritation is unlikely. However, if irritation does occur, flush with lukewarm, gently flowing water for 5 minutes or until chemical is removed.

Eye Contact: No effects expected. If irritation does occur, flush contaminated eye(s) with lukewarm, gently flowing water for 5 minutes or until the product is removed. Obtain medical advice if irritation becomes painful or lasts more than a few minutes. Take special care if exposed person is wearing contact lenses.

Ingestion: If product is swallowed or gets in mouth, do NOT induce vomiting; wash mouth with water and give some water to drink. If symptoms develop, or if in doubt contact a Poisons Information Centre or a doctor.

Section 5 - Fire Fighting Measures

Fire and Explosion Hazards: This product is classified as flammable. There is no risk of an explosion from this product under normal circumstances if it is involved in a fire. Violent steam generation or eruption may occur upon application of direct water stream on hot liquids. Vapours from this product are heavier than air and may accumulate in sumps, pits and other low-lying spaces, forming potentially explosive mixtures. They may also flash back considerable distances.

Fire decomposition products from this product may be toxic if inhaled. Take appropriate protective measures. **Extinguishing Media:** Preferred extinguishing media are carbon dioxide, dry chemical, foam, water fog.

Fire Fighting: If a significant quantity of this product is involved in a fire, call the fire brigade.

Flash point: 103°C (Pensky Martin closed cup) ASTM D 93

Upper Flammability Limit: 12.5%
Lower Flammability Limit: No data.
Autoignition temperature: 415°C
Flammability Class: Flammable

Section 6 - Accidental Release Measures

Accidental release: Minor spills do not normally need any special cleanup measures. In the event of a major spill, prevent spillage from entering drains or water courses. As a minimum, wear overalls, goggles and gloves. Suitable materials for protective clothing include butyl rubber. Eye/face protective equipment should comprise as a minimum, protective glasses and, preferably, goggles. If there is a significant chance that vapours or mists are likely to build up in the cleanup area, we recommend that you use a respirator. Usually, no respirator is necessary when using this product. However, if you have any doubts consult the Australian Standard mentioned below (section 8). Stop leak if safe to do so, and contain spill. Absorb onto sand, vermiculite or other suitable absorbent material. If spill is too large or if absorbent material is not available, try to create a dike to stop material spreading or going into drains

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or waterways. Sweep up and shovel or collect recoverable product into labelled containers for recycling or salvage, and dispose of promptly. Recycle containers wherever possible after careful cleaning. After spills, wash area preventing runoff from entering drains. If a significant quantity of material enters drains, advise emergency services. This material may be suitable for approved landfill. Ensure legality of disposal by consulting regulations prior to disposal. Thoroughly launder protective clothing before storage or re-use. Advise laundry of nature of contamination when sending contaminated clothing to laundry.

Section 7 - Handling and Storage

Handling: Keep exposure to this product to a minimum, and minimise the quantities kept in work areas. Check Section 8 of this MSDS for details of personal protective measures, and make sure that those measures are followed. The measures detailed below under "Storage" should be followed during handling in order to minimise risks to persons using the product in the workplace. Also, avoid contact or contamination of product with incompatible materials listed in Section 10.

Storage: Store packages of this product in a cool place. Make sure that containers of this product are kept tightly closed. Keep containers dry and away from water. Make sure that the product does not come into contact with substances listed under "Incompatibilities" in Section 10. Check packaging - there may be further storage instructions on the label.

Section 8 - Exposure Controls and Personal Protection

The following Australian Standards will provide general advice regarding safety clothing and equipment:

Respiratory equipment: **AS/NZS 1715**, Protective Gloves: **AS 2161**, Industrial Clothing: **AS2919**, Industrial Eye Protection: **AS1336** and **AS/NZS 1337**, Occupational Protective Footwear: **AS/NZS2210**.

ASCC Exposure Limits TWA (mg/m³) STEL (mg/m³)
Propylene glycol 474 not set

No special equipment is usually needed when occasionally handling small quantities. The following instructions are for bulk handling or where regular exposure in an occupational setting occurs without proper containment systems. **Ventilation:** This product should only be used where there is ventilation that is adequate to keep exposure below the TWA levels. If necessary, use a fan.

Eye Protection: Eye protection is not normally necessary when this product is being used. However, if in doubt, wear suitable protective glasses or goggles.

Skin Protection: The information at hand indicates that this product is not harmful and that normally no special skin protection is necessary. However, we suggest that you routinely avoid contact with all chemical products and that you wear suitable gloves (preferably elbow-length) when skin contact is likely.

Protective Material Types: There is no specific recommendation for any particular protective material type. butyl rubber.

Respirator: Usually, no respirator is necessary when using this product. However, if you have any doubts consult the Australian Standard mentioned above.

Section 9 - Physical and Chemical Properties:

Physical Description & colour: Clear, colourless liquid.

Odour: No odour.

Boiling Point: 188°C at 100kPa

Freezing/Melting Point: -60°C

Volatiles:No specific data. Expected to be low at 100°C. **Vapour Pressure:**Negligible at normal ambient temperatures.

Vapour Density: No data.

Specific Gravity: 1.038 at 20/20°C **Water Solubility:** Completely soluble.

pH: No data.

Volatility: Negligible at normal ambient temperatures.

Odour Threshold:No data.Evaporation Rate:No data.Coeff Oil/water distribution:No dataAutoignition temp:415°C

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Section 10 - Stability and Reactivity

Reactivity: This product is unlikely to react or decompose under normal storage conditions. However, if you have any doubts, contact the supplier for advice on shelf life properties.

Conditions to Avoid: This product should be kept in a cool place, preferably below 30°C. Keep containers tightly closed. Containers should be kept dry.

Incompatibilities: strong acids, strong bases, strong oxidising agents.

Fire Decomposition: Carbon dioxide, and if combustion is incomplete, carbon monoxide and smoke. Water. Carbon monoxide poisoning produces headache, weakness, nausea, dizziness, confusion, dimness of vision, disturbance of judgment, and unconsciousness followed by coma and death.

Polymerisation: Polymerisation reactions are unlikely; they are not expected to occur.

Section 11 - Toxicological Information

Target Organs: Repeated excessive ingestion may cause central nervous system effects.

TERATOGENICITY: Birth defects are unlikely. Exposures having no adverse effects on the mother should have no effect on the foetus.

REPRODUCTIVE TOXICITY: In animal studies, has been shown not to interfere with reproduction.

CARCINOGENICITY: Did not cause cancer in long-term animal studies.

Classification of Hazardous Ingredients

Ingredient Risk Phrases

No ingredient mentioned in the HSIS Database is present in this product at hazardous concentrations.

Section 12 - Ecological Information

This product is biodegradable. It will not accumulate in the soil or water or cause long term problems.

Section 13 - Disposal Considerations

Disposal: There are many pieces of legislation covering waste disposal and they differ in each state and territory, so each user must refer to laws operating in their area. In some areas, certain wastes must be tracked. The Hierarchy of Controls seems to be common - the user should investigate: Reduce, Reuse, and Recycle and only if all else fails should disposal be considered. Note that properties of a product may change in use, so that the following suggestions may not always be appropriate. The following may help you in properly addressing this matter for this product. This product may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. If neither of these options is suitable, consider controlled incineration, or landfill.

Section 14 - Transport Information

ADG Code: This product is not classified as a Dangerous Good. No special transport conditions are necessary unless required by other regulations.

Section 15 - Regulatory Information

AICS: This product is compliant with NICNAS regulations.

Section 16 - Other Information

This MSDS contains only safety-related information. For other data see product literature.

Acronyms:

ADG Code Australian Code for the Transport of Dangerous Goods by Road and Rail, 7th Edition

AICS Australian Inventory of Chemical Substances

ASCC Office of the Australian Safety and Compensation Council

CAS number Chemical Abstracts Service Registry Number

Hazchem Code Emergency action code of numbers and letters that provide information to emergency

services especially firefighters

IARC International Agency for Research on Cancer

NOS Not otherwise specified

NTP National Toxicology Program (USA)

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R-Phrase Risk Phrase

SUSDP Standard for the Uniform Scheduling of Drugs & Poisons

UN Number United Nations Number

THIS MSDS SUMMARISES OUR BEST KNOWLEDGE OF THE HEALTH AND SAFETY HAZARD INFORMATION OF THE PRODUCT AND HOW TO SAFELY HANDLE AND USE THE PRODUCT IN THE WORKPLACE. EACH USER MUST REVIEW THIS MSDS IN THE CONTEXT OF HOW THE PRODUCT WILL BE HANDLED AND USED IN THE WORKPLACE.

IF CLARIFICATION OR FURTHER INFORMATION IS NEEDED TO ENSURE THAT AN APPROPRIATE RISK ASSESSMENT CAN BE MADE, THE USER SHOULD CONTACT THIS COMPANY SO WE CAN ATTEMPT TO OBTAIN ADDITIONAL INFORMATION FROM OUR SUPPLIERS OUR RESPONSIBILITY FOR PRODUCTS SOLD IS SUBJECT TO OUR STANDARD TERMS AND CONDITIONS, A COPY OF WHICH IS SENT TO OUR CUSTOMERS AND IS ALSO AVAILABLE ON REQUEST.

Please read all labels carefully before using product.

This MSDS is prepared in accord with the ASCC document "National Code of Practice for the Preparation of Material Safety Data Sheets" 2nd Edition [NOHSC:2001(2003)]

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